



J.D. Irving, Limited
PURCHASE WOOD SPECIFICATIONS

SUSSEX SAWMILL - STUDWOOD

EFFECTIVE DATE: May 14th, 2017 weight scale

GRADE 19 (9-foot studs) and GRADE 18 (8-foot studs)

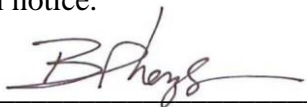
SPECIES	Spruce/fir only; minimum 75% spruce, maximum 25% fir (white-wood only)
AGE	Delivered within 3 months of date cut (live trees at time of cut)
LENGTH	9' studs = 108" to 112" Loads may contain up to 20% 8-foot studs 8' studs = 99" to 103"
DIAMETER	9' studs = 5" minimum to 13" maximum (inside bark) 8' studs = 4.5" minimum to 13" maximum (inside bark)
DEFECTS	No rot, no forked bolts, ends cut square. Taper or sweep must be less than 2" over the length of the bolt. In any 4-foot section of a bolt: not more than 12 knots 1" to 3" diameter OR not more than 8 knots >3" diameter.

GRADE 29 (9-foot studs) and GRADE 28 (8-foot studs) Same as above except as noted below:

SPECIES	Less than 75% Spruce. Jack Pine is acceptable in full loads or separated on the truck.
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NOTE: Loads may be rejected by JDI scale staff prior to unloading if they do not meet minimum specifications. Grade shall be determined by JDI, based on a 40+ piece sample extracted randomly from each load and measured using the above specifications (if spruce content in the sample is less than 60% the load shall be assessed as Grade 29 or 28). Quality (% acceptable pieces) shall be measured using the above specifications. Loads assessed as 90% or higher may be eligible for a QUALITY BONUS where applicable under contract terms or as determined by J.D. Irving, Limited. Any supplier whose quality sample results fall below 60% for any one (1) load, or fall below 85% for any three (3) loads delivered within a 4 –week period, shall be placed on QUALITY SUSPENSION and deliveries immediately suspended. Suppliers on quality suspension shall not be allowed to resume delivery until approved by the Regional Wood Buyer.

The trucker or producer must notify the JDI scale staff or Chief Scaler of any disputes regarding scale or sample selection at the time of delivery. JDI will make best efforts to hold quality samples for 24 hours when results fall below 85% to allow time for inspection. These specifications are subject to change by JDI with minimum notice.

Signed: 
 Brent Thompson

Date: April 20th, 2017